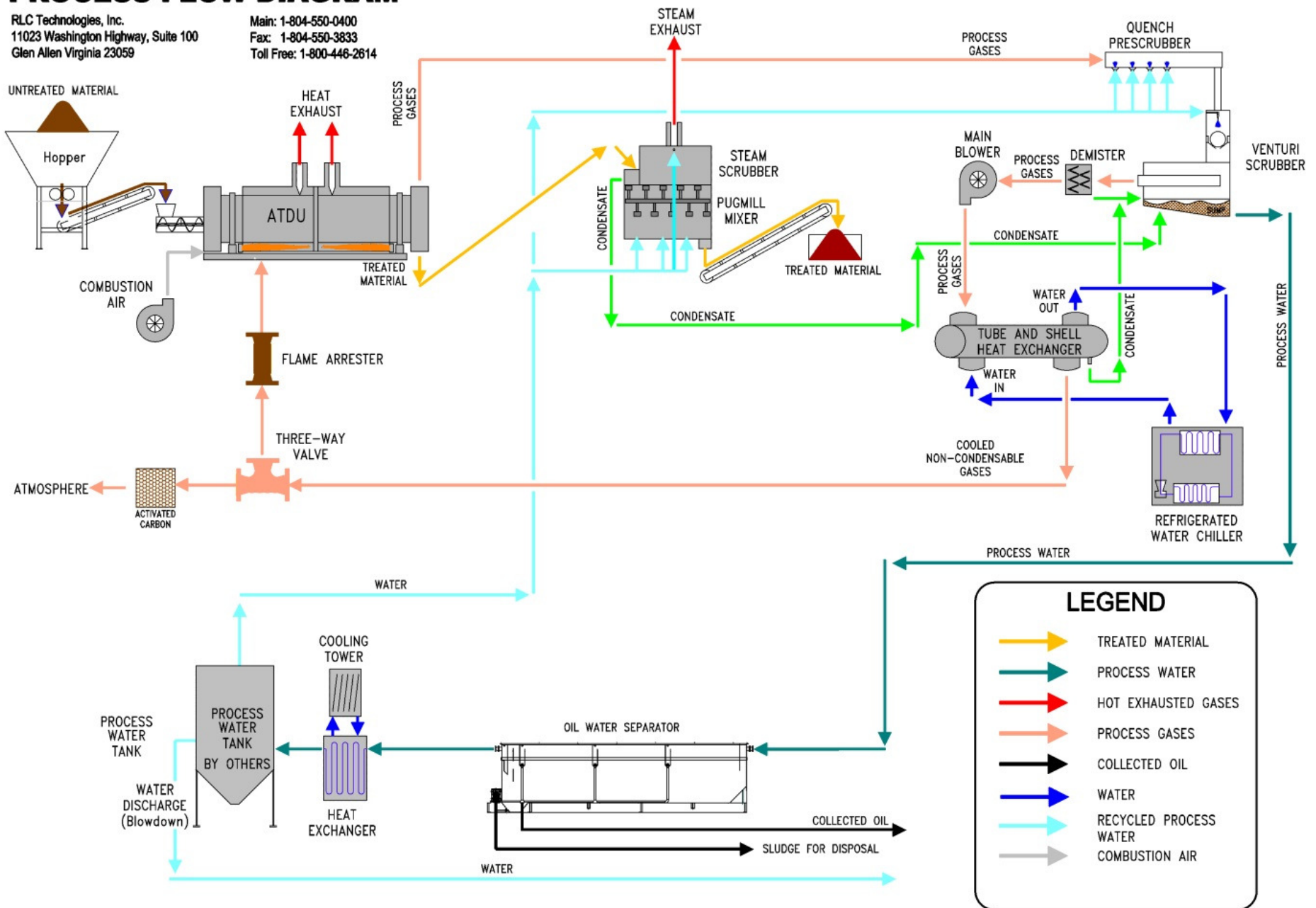


PROCESS FLOW DIAGRAM

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LEGEND

- TREATED MATERIAL
- PROCESS WATER
- HOT EXHAUSTED GASES
- PROCESS GASES
- COLLECTED OIL
- WATER
- RECYCLED PROCESS WATER
- COMBUSTION AIR